

# Accelerated Aging Studies

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# Accelerated Aging Studies

## Statistical Methodology for the Assessment of Aging and Lifetime Prediction

### BACKGROUND & MOTIVATION

Factors such as temperature, pressure, or radiation are used to accelerate aging of materials in order to predict future conditions

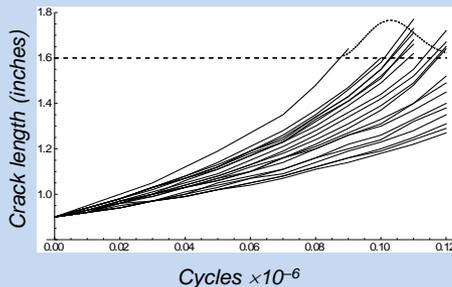


### INNOVATION

Statistical Modeling of the aging processes allows assessment of future conditions/responses of the materials and prediction of material lifetimes

- If failure is caused by a well understood physical aging process, this can be measured to predict reliable lifetime

Critical crack length (failure point)



### DESCRIPTION

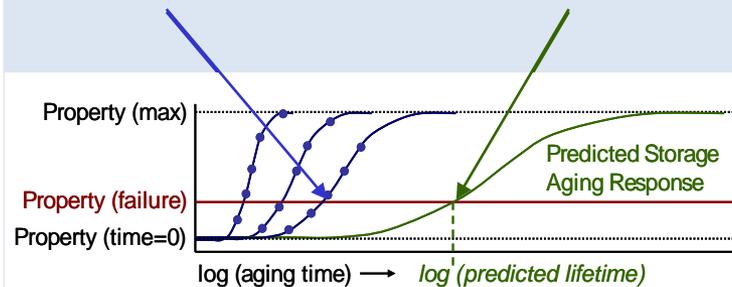
Develop empirical, semi-empirical, or science-based models of time-temperature aging response

A model example for property  $P$  as measured at time  $t$ :

$$f(t) = \frac{P(t) - P(t=0)}{P(t = \text{peak age}) - P(t=0)} = 1 - \frac{1}{[1 + \exp(A(\log(t) - B))]}$$

Arrhenius Equation for Time-at-Temperature Conversion:

$$\log_{10}(\text{time at } T_1) + \frac{Q}{2.303R} \left[ \frac{1}{T_2} - \frac{1}{T_1} \right] = \log_{10}(\text{time at } T_2)$$



Lifetime Prediction Requires:

- Model of Accelerated aging response as  $f(\text{aging time, temperature, etc.})$
- Extrapolating the model to lower temperatures (using, for example, Arrhenius equation)
- Failure criterion in terms of a property threshold such as tensile strength, corrosion depth, etc.

Current Technology Readiness Level (TRL) 5

- On several projects, model has been validated with field data

### ANTICIPATED IMPACT

Provides a rational basis for decision-making on materials and components subject to aging

- Decisions based on a model that represents the aging process
- Bounds on the model can provide bounds on the prediction, thereby incorporating uncertainty into the decision-making process
- Helps mitigate the potential for costly errors associated with invalid conclusions

Temperature (°C)	Lower Bound Lifetime (Years)
30	278
35	224
40	187
45	142
50	112
55	83
60	45

### PATH FORWARD

Advance the use of statistical methodologies for experimental design and modeling of aging data

- Optimize the design of accelerated aging experiments to minimize cost and maximize information
- Validate models against actual field data
- Compare model results with experimental data from literature reviews

Point of Contact: GERALYN HEMPHILL, CCS-6, 667-8046, [gsh@lanl.gov](mailto:gsh@lanl.gov), DAVE COLLINS, CCS-6, 667-9186, [dcollins@lanl.gov](mailto:dcollins@lanl.gov)